

MIXING INSTRUCTIONS

Quik-Pox has Resin base with a choice of three different hardeners
(60 Hardener, 30 Hardener or 15 Hardener)

It is a 4 to 1 mixing ratio

CALCULATE POUNDS FOR JOB:

Total feet of lining material x amount of resin needed per foot =

TOTAL AMOUNT OF POUNDS NEEDED
(see attached chart to determine resin needs)

(Example: 80 feet of 4" x 4.5 mm WovoLiner.
 $80 \times .8 = 64$ lb of mixed resin for the job.)

How Much Hardener?

TAKE THE TOTAL POUNDS & DIVIDE THAT BY 5

(Example: 64 lbs divided by 5 = 12.8 lbs of Hardener)

Required **QUIK-POX** HARDENER

How Much Resin Base?

TAKE THE AMOUNT OF HARDENER NEEDED AND MULTIPLY BY 4

(Example: 12.8 lbs multiplied by 4 = 51.2 lbs of Resin Base)

Required **QUIK-POX** RESIN BASE

(Worksheet on next page)

WORKSHEET

Customer: _____

Address: _____

Verified Diameter of Host Pipe: _____ Verified Footage to Line: _____

Type of Liner: _____ Type of Hardner: _____

Resin required per foot of material

Type of Liner	Diameter & Thickness	Pounds of Resin Required Per Foot of Liner
WovoLiner	3" x 4.5 mm	.6
WovoLiner	4" x 4.5 mm	.8
WovoLiner	5" x 4.5 mm	1.0
WovoLiner	6" x 4.5 mm	1.2
WovoLiner	8" x 4.5 mm	1.8
FlexLiner	3" x 3 mm	.5
FlexLiner	4" x 3 mm	.6
FlexLiner	4" x 5 mm	.8
FlexLiner	6" x 5 mm	1.5
FlexLiner	8" x 5 mm	2.0
InTech Liner	2" x 2.5 mm	.4
Liner Tube	4" x 3 mm	.6
Liner Tube	6" x 4.5 mm	1.4
Liner Tube	8" x 6 mm	2.4

_____ multiply by _____ = _____
 Feet of lining material lbs. required per ft. from above Total mixed resin needed for job

_____ divided by 5 = _____
 Total mixed resin needed Amount of Hardener needed

_____ multiply by 4 = _____
 Amount of Hardener needed Amount of Resin Base needed

The information contained herein is offered without charge for use by technically qualified personnel at their discretion and risk. All statements, technical information and recommendations contained herein are based on test and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto. Always read, understand, and comply with the hazard warnings described in the products' Material Safety Data Sheet(s) before use.