

Quik-Pox

Quik-Pox 15

4:1 FAST EPOXY HARDENER

DESCRIPTION: Aliphatic base hardener. Fast setting, even in thin films. Good low temperature cure. High HDT with post cure. Excellent chemical resistance. Fast wetting of fiberglass reinforcements. Easy to use 4:1 mix ratio. 100% solids and DOT non-regulated.

PROPERTIES OF Quik-Pox 15 HARDENER (neat):

Viscosity @ 77° F, cps	1,500
Color (Gardener)	6
Weight Per Gallon	9.0lbs
Mix Ratio, Parts Per 100 of Resin	22 by weight (4:1 volume)
Gel Time (150 grams)	11-15 minutes
Initial cure Time, hours	2.0-2.5

CURED PROPERTIES WITH QUIK-POX Resin Base :

(Cure schedule: Gel @ ambient + 2 hours @ 212°F or 7 days @ 77°F)

HDT (ASTM D648 - 264) °F	195
Barcol Hardness	83
Flexural Strength, psi	17,900
Flexural Modulus, psi	377,000
Tensile Strength, psi	9,450
Tensile Modulus, psi	493,000
Elongation %	4.5

HOW SUPPLIED (net weights): 20lb container

Quik-Pox 15 Hardener: 3.5 gl. Pails